

Installation Manual

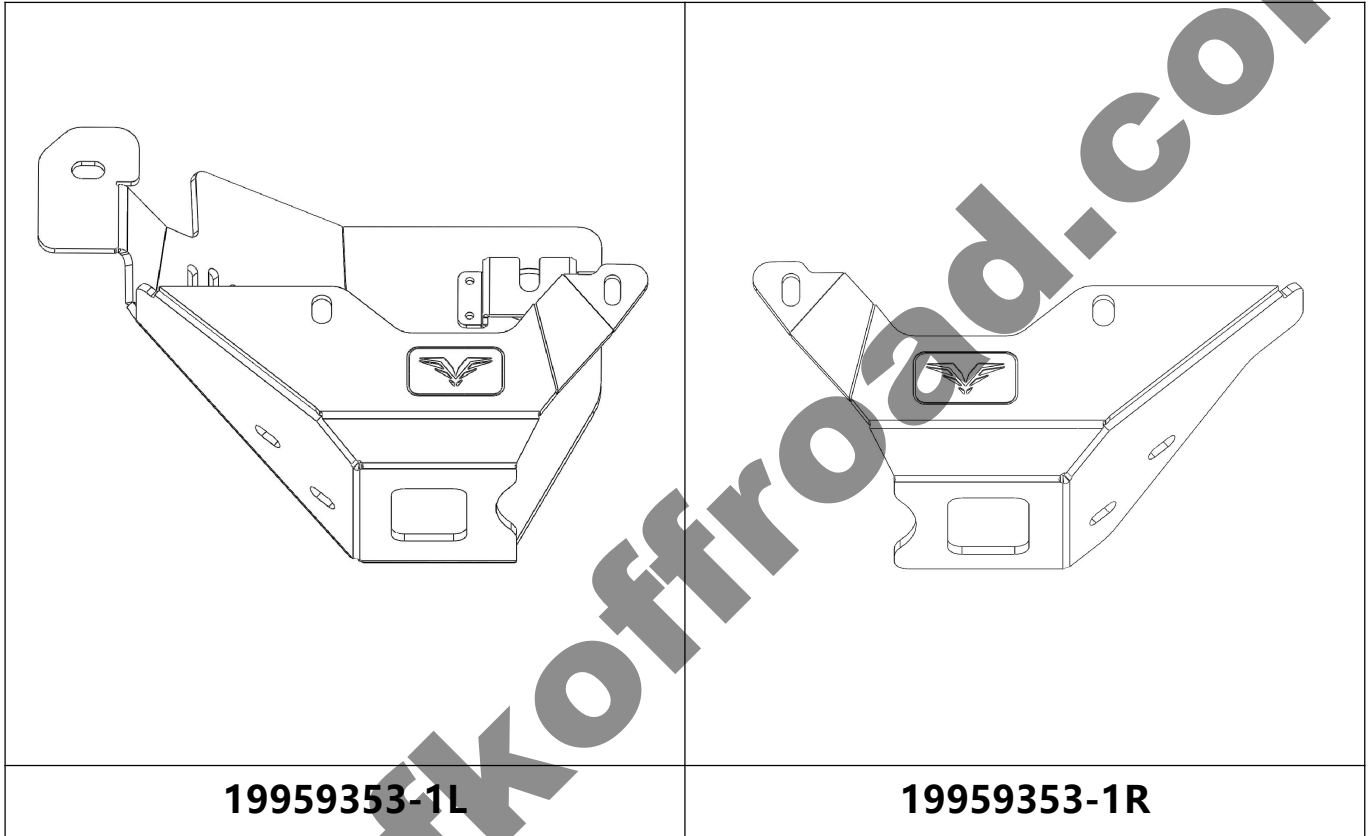
Brand: FK Industries

Product : Fuken FK Al-Mg Alloy Rear Lower Link Skids | INEOS GRENADIER (2022-present)

Compatible Vehicle Models: INEOS GRENADIER

Product Number: 8119959353

Skid Plate:

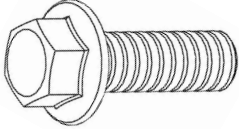
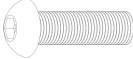
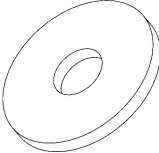


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- **Address:** No.3 Tongda Road, Dongmaquan Town, Wuqing District, Tianjin, China



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Hardware Kit

Part Diagram	Specification	Qty	Unit
Bolt: 	8mm x 20mm	1	pcs
	8mm x 30mm	4	pcs
	10mm x 30mm	1	pcs
Socket Head Cap Screw: 	6mm x 20mm	4	pcs
Nut: 	8mm	4	pcs
Washer: 	6mm x 30mm	4	pcs
	8mm x30mm	9	pcs
	10mm x30mm	1	pcs
Threaded Block with Handle: 	10mm	1	pcs
Aluminum Spacer: 	8mm 14mm	1	pcs
Hardware Kit Part Number:19959353-02			

Tools Required

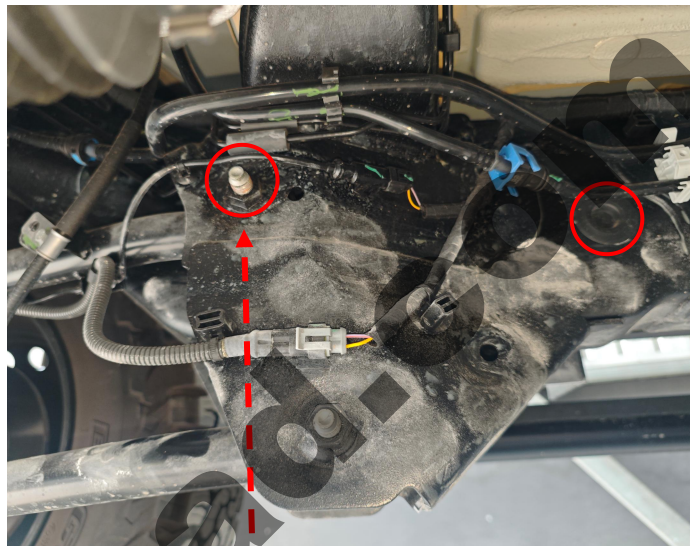
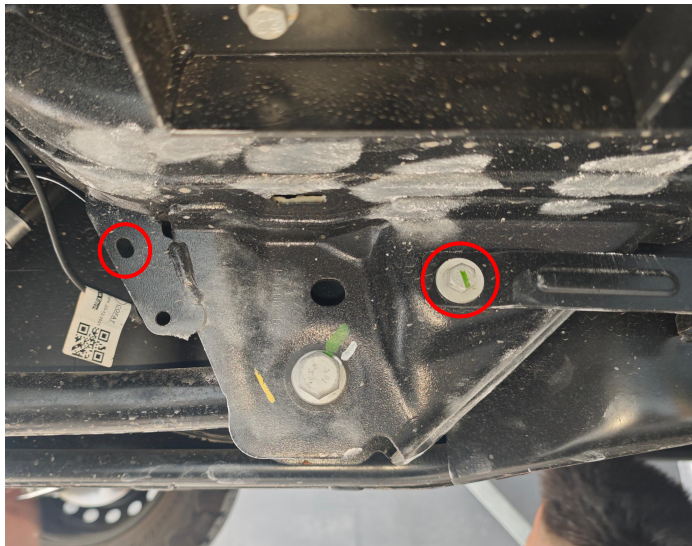
Name	Specification
Socket Wrench	10mm
Open-End Wrench	13mm

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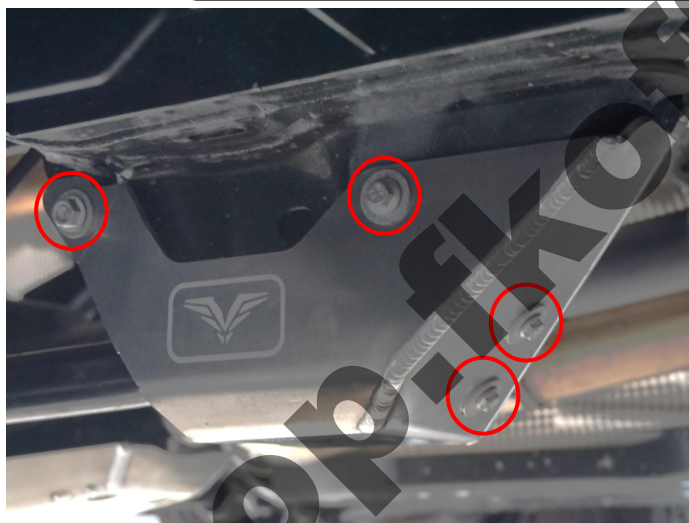


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Skid Plate Installation



First, install the aluminum spacer onto the original hardware of the left-side rear lower control arm.



6x20mm socket head cap screws 2 pcs
6x30mm washers 2 pcs
8x30mm bolts 2 pcs
8x30mm washers 4 pcs
8mm nuts 2 pcs



10mm strip with threaded block 1 pc
8x20mm bolt 1 pc
10x30mm bolt 1 pc
8x30mm washer 1 pc
10x30mm washer 1 pc
Aluminum spacer 1 pc

Safety Precautions

1. Always use jack stands when working under the vehicle. Do not rely solely on a jack.
2. Wear safety gloves and eye protection during installation.
3. Ensure the vehicle is on a flat and stable surface before lifting.
4. Do not overtighten bolts, as this may damage the skid plate or vehicle frame.

Notes & Maintenance

1. Regularly inspect the skid plate for signs of wear or damage, especially after off-road use.
2. Clean the skid plate periodically to remove dirt and debris that may cause corrosion.
3. If any bolts become loose over time, retighten them to the specified torque values.

Torque Specifications for Bolts

Bolt Size	Torque Range (Nm)
M8 Bolts	35-45 Nm
M10 Bolts	70-90 Nm
M12 Bolts	110-130 Nm
M14 Bolts	150-170 Nm
Adjust within the range based on tool accuracy	

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