

Installation Manual

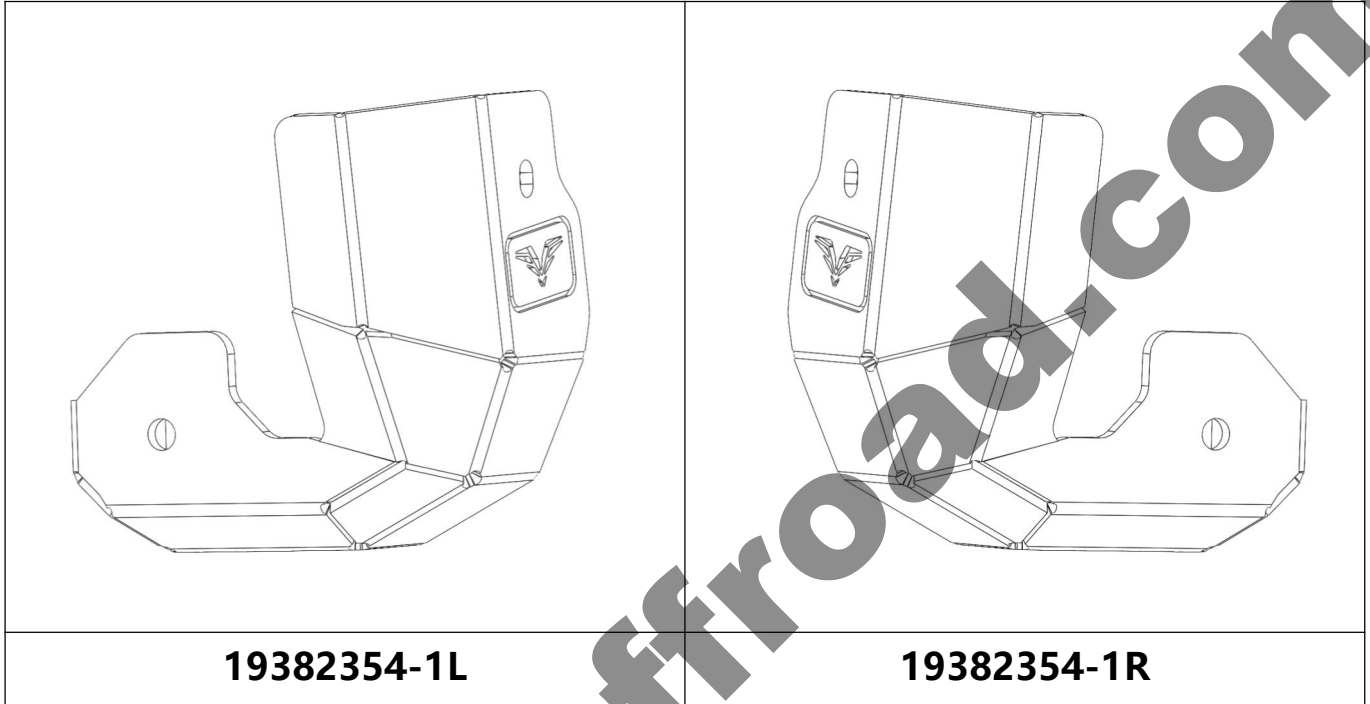
Brand: FK Industries

Product : Fuken FK Al-Mg Alloy Lower Shock Mount Skids (Pair)|LEXUS GX550(2024-Present)

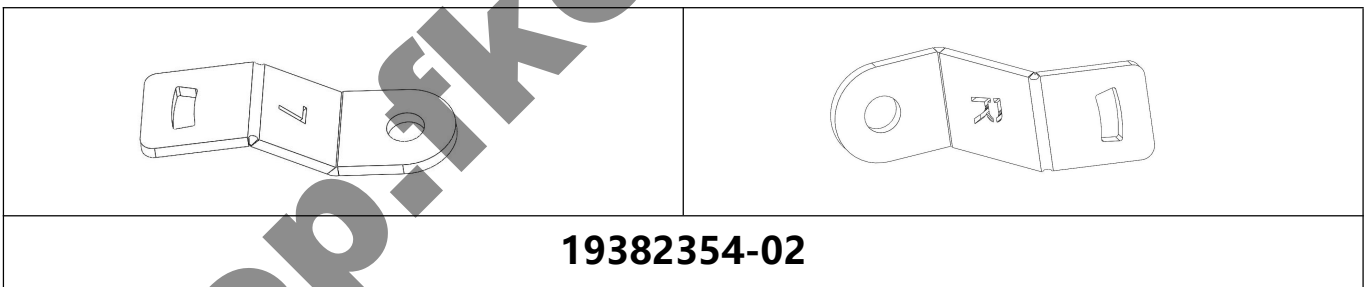
Compatible Vehicle Models: LEXUS GX550

Product Number:8119389554

Skid Plates:



Brackets:

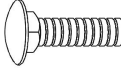
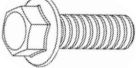


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- **Address:** No.3 Tongda Road, Dongmaquan Town, Wuqing District, Tianjin, China

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Hardware Kit

Part Diagram	Specification	Qty	Unit
Carriage Bolt: 	8mmx25mm	2	pcs
Bolt: 	8mm x 30mm	2	pcs
Nut: 	8mm	2	pcs
Washer: 	8mm x 25mm	4	pcs
Nut with Handle: 	8mm	2	pcs
Hardware Kit Part Number:19382354-03			

Tools Required

Name	Specification
Socket Wrench	10mm

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Skid Plate Installation



- Insert 8x25mm carriage bolts before installing the brackets.



8x30mm bolt 1 pc
8mm nut 1 pc
8x25mm washers 2 pcs
8mm captive nut strip 1 pcs

Safety Precautions

1. Always use jack stands when working under the vehicle. Do not rely solely on a jack.
2. Wear safety gloves and eye protection during installation.
3. Ensure the vehicle is on a flat and stable surface before lifting.
4. Do not overtighten bolts, as this may damage the skid plate or vehicle frame.

Notes & Maintenance

1. Regularly inspect the skid plate for signs of wear or damage, especially after off-road use.
2. Clean the skid plate periodically to remove dirt and debris that may cause corrosion.
3. If any bolts become loose over time, retighten them to the specified torque values.

Torque Specifications for Bolts

Bolt Size	Torque Range (Nm)
M8 Bolts	35-45 Nm
M10 Bolts	70-90 Nm
M12 Bolts	110-130 Nm
M14 Bolts	150-170 Nm
Adjust within the range based on tool accuracy	

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