

Installation Manual

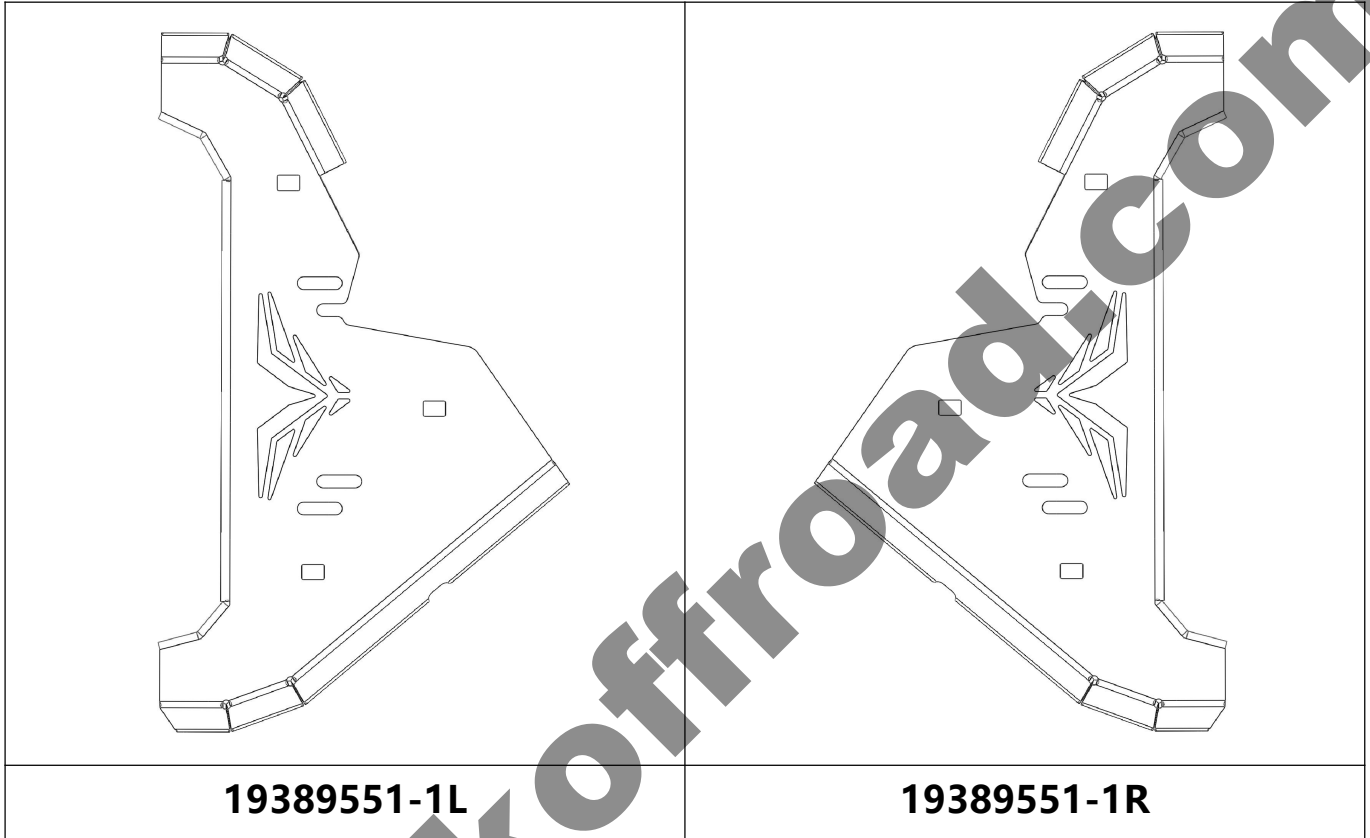
Brand: FK Industries

Product : Fuken FK Al-Mg Alloy Front Lower Control Arm Skids (Pair)|LEXUS GX550(2024-Present)

Compatible Vehicle Models: LEXUS GX550

Product Number: 8119380251

Skid Plates:

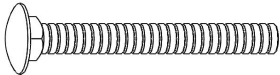
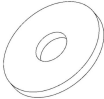


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- **Address:** No.3 Tongda Road, Dongmaquan Town, Wuqing District, Tianjin, China



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Hardware Kit

Part Diagram	Specification	Qty	Unit
Carriage Bolt: 	10mm x 115mm	6	pcs
Nut: 	10mm	6	pcs
Washer: 	10mm x 25mm	6	pcs
Hardware Kit Part Number:19389551-02			

Tools Required

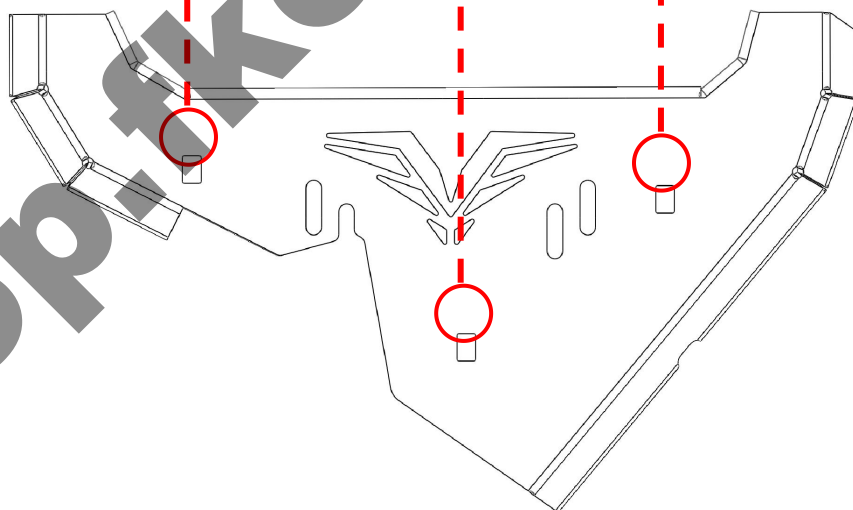
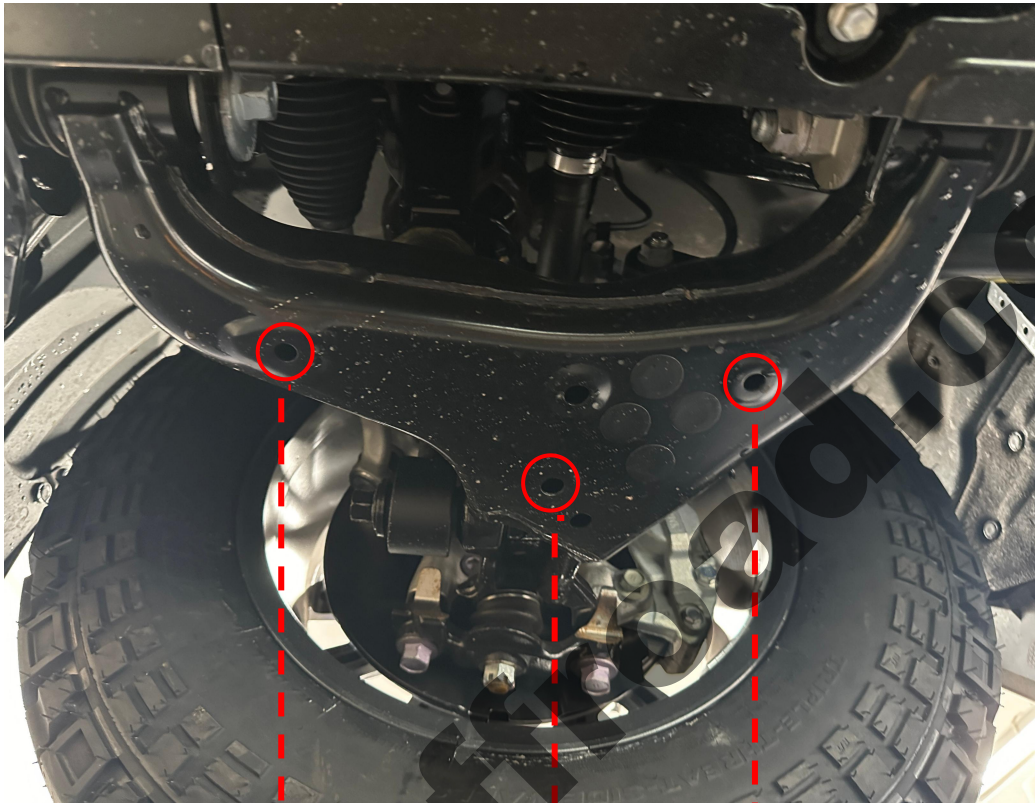
Tool	Specification
Open-End Wrench	13mm

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Skid Plate Installation



10x115mm carriage bolts 3 pcs
10mm nuts 3 pcs
10x25mm washers 3 pcs

Safety Precautions

1. Always use jack stands when working under the vehicle. Do not rely solely on a jack.
2. Wear safety gloves and eye protection during installation.
3. Ensure the vehicle is on a flat and stable surface before lifting.
4. Do not overtighten bolts, as this may damage the skid plate or vehicle frame.

Notes & Maintenance

1. Regularly inspect the skid plate for signs of wear or damage, especially after off-road use.
2. Clean the skid plate periodically to remove dirt and debris that may cause corrosion.
3. If any bolts become loose over time, retighten them to the specified torque values.

Torque Specifications for Bolts

Bolt Size	Torque Range (Nm)
M8 Bolts	35-45 Nm
M10 Bolts	70-90 Nm
M12 Bolts	110-130 Nm
M14 Bolts	150-170 Nm
Adjust within the range based on tool accuracy	

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