

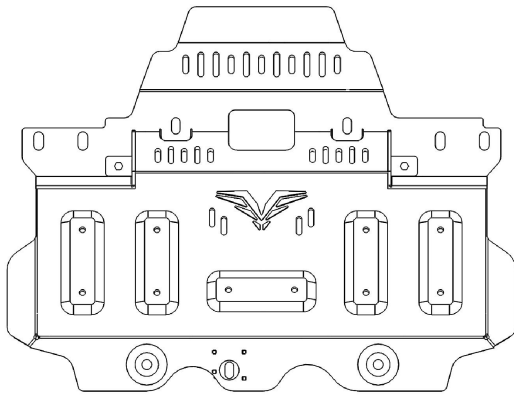
Skid Plate System Installation Manual

Brand: FK Industries

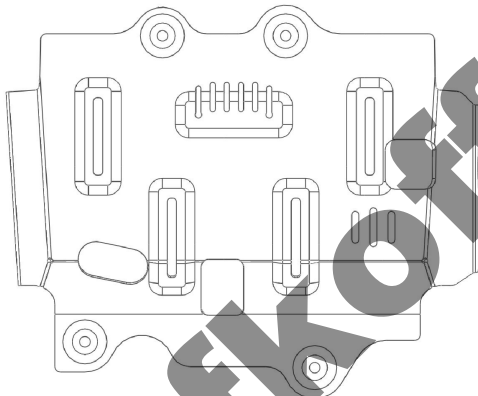
Product : FK Al-Mg Alloy Skid Plate System

Compatible Vehicle Models: Lexus LX700H

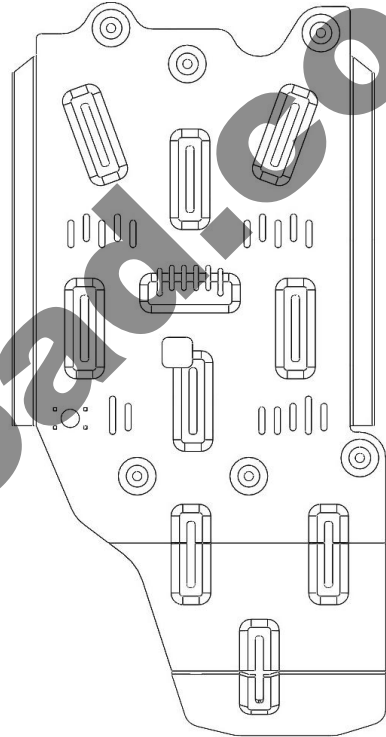
Skid Plates:



19382384-01



19382384-02



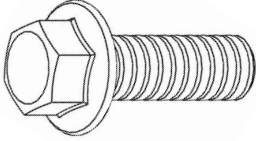
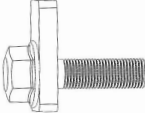
19382384-03

- **Website:** shop.fkoffroad.com
- **Email:** support@fkoffroad.com
- **Phone:** +86 177 0115 5098 (Whatsapp available)
- **Address:** No.3 Tongda Road, Dongmaquan Town, Wuqing District, Tianjin, China



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Hardware Kit

Part Diagram	Specification	Qty	Unit
Bolt: 	8mm x 20mm	2	pcs
	8mm x 30mm	6	pcs
	8mm x 40mm	2	pcs
	10mm x 30mm (fine thread)	2	pcs
Bolt Plate: 	8mm x 30mm	2	pcs
	8mm x 35mm	2	pcs
Nut: 	8mm	6	pcs
Bolt Tab: 	8mm	2	pcs
Washer: 	8mm x 25mm	16	pcs
	10mm x 25mm	2	pcs
Hardware Kit Part Number:19382384-04			

Tools Required

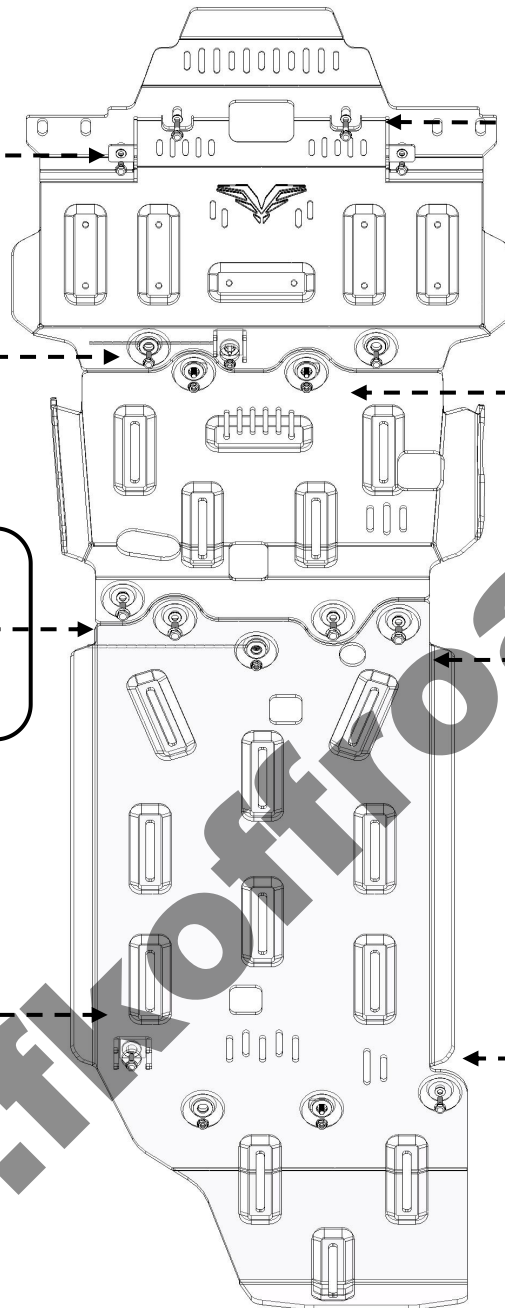
Name	Specification	
Socket Wrench	10mm	13mm

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Skid Plate Installation



8x20mm bolts 2 pcs
8x25mm washers 2 pcs

8x40mm bolts 2 pcs
8x25mm washers 2 pcs

8x30mm bolts 2 pcs
8x25mm washers 3 pcs
8mm bolt tab 1 pc
8mm nut 1 pc

8x35mm bolt plates 2 pcs
8x25mm washers 2 pcs
8mm nuts 2 pcs

8x30mm bolt 1 pc
10x30mm bolt(fine thread) 1 pc
8x25mm washer 1 pc
10x25mm washer 1 pc

8x30mm bolt 1 pc
10x30mm bolt(fine thread) 1 pc
8x25mm washers 2 pcs
10x25mm washer 1 pc
8mm nut 1 pc
8mm bolt tab 1 pc

8x30mm bolt 1 pc
8x25mm washer 1 pc

8x30mm bolt plates 2 pcs
8x30mm bolt 1 pc
8x25mm washers 3 pcs
8mm nuts 2 pcs

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Safety Precautions

1. Always use jack stands when working under the vehicle. Do not rely solely on a jack.
2. Wear safety gloves and eye protection during installation.
3. Ensure the vehicle is on a flat and stable surface before lifting.
4. Do not overtighten bolts, as this may damage the skid plate or vehicle frame.

Notes & Maintenance

1. Regularly inspect the skid plate for signs of wear or damage, especially after off-road use.
2. Clean the skid plate periodically to remove dirt and debris that may cause corrosion.
3. If any bolts become loose over time, retighten them to the specified torque values.

Torque Specifications for Bolts

Bolt Size	Torque Range (Nm)
M8 Bolts	35-45 Nm
M10 Bolts	70-90 Nm
M12 Bolts	110-130 Nm
M14 Bolts	150-170 Nm
Adjust within the range based on tool accuracy	

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