

Installation Manual

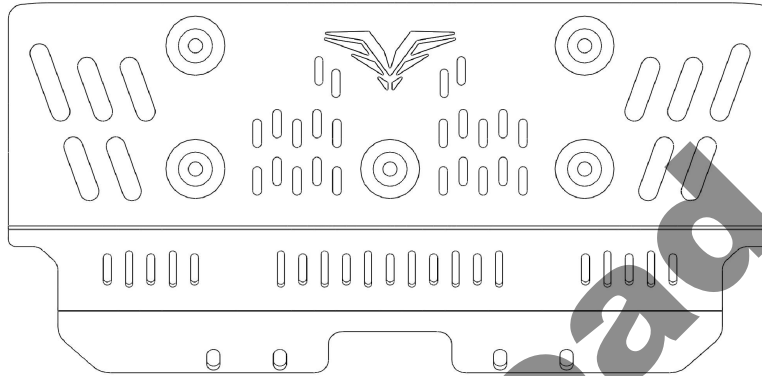
Brand: FK Industries

Product : Fuken FK Front Bumper with Skid Plate Kit for 2024+ Toyota Land Cruiser (LC250) 2.4L Turbo Hybrid / 2.7L 4-Cylinder / 2.8L Turbo Diesel

Compatible Vehicle Models: TOYOTA Land Cruiser 250

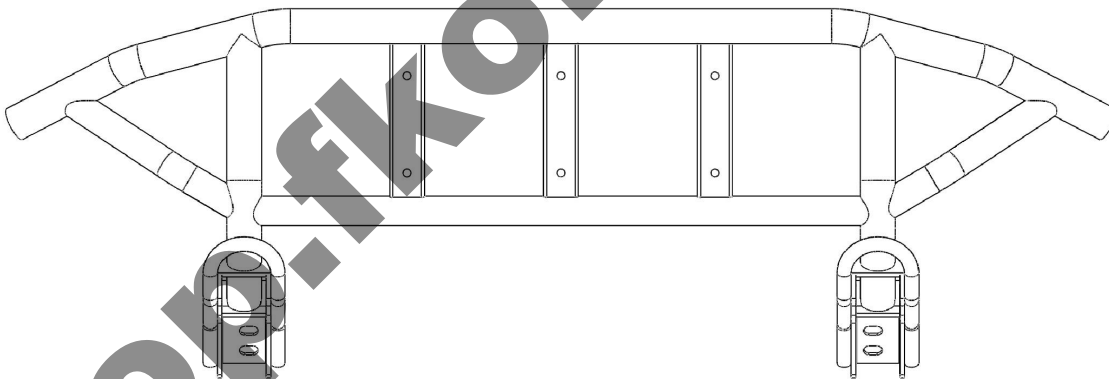
Product Number: 8119380284A, 8119380284E

Skid Plate:



50241104-01

Bumper:



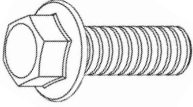
50241104-02

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- **Address:** No.3 Tongda Road, Dongmaquan Town, Wuqing District, Tianjin, China

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Hardware Kit

Part Diagram	Specification	Qty	Unit
Bolt: 	8mm x 40mm	4	pcs
	10mm x 25mm	5	pcs
Washer: 	8mm x 30mm	4	pcs
	10mm x 30mm	5	pcs
Hardware Kit Part Number:50241104-03			

Tools Required

Tool	Specification	
Socket Wrench	10mm	13mm

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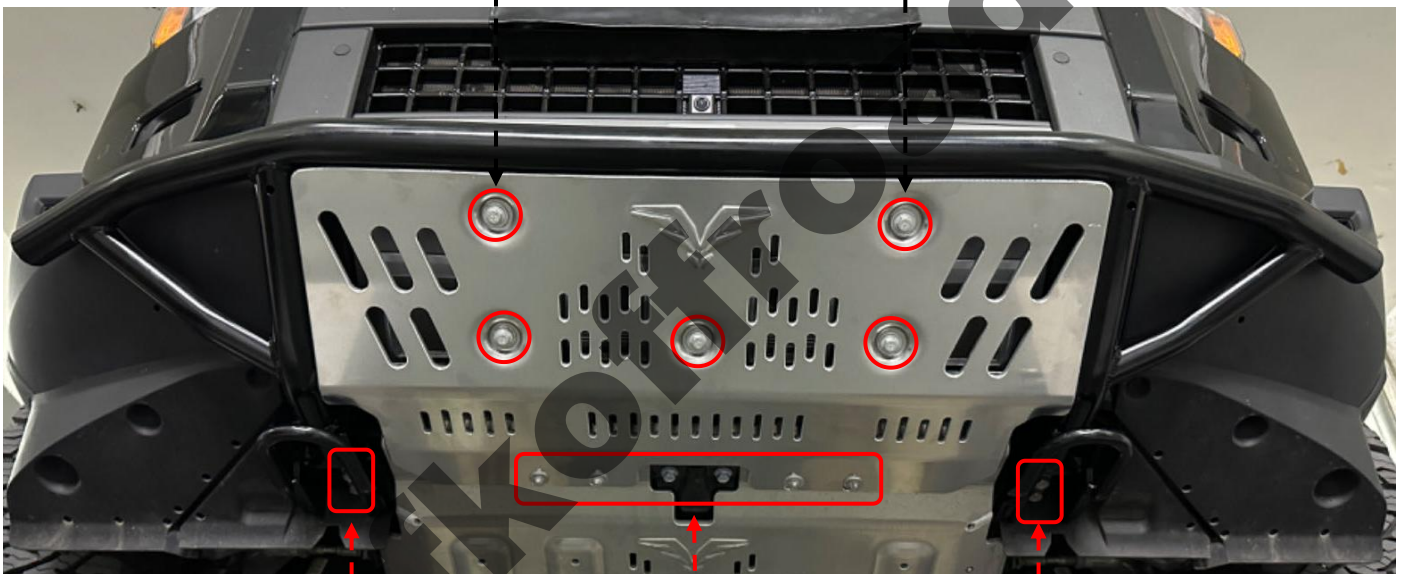
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**10x25mm bolts 5 pcs
10x30mm washers 5 pcs**



**8x40mm bolts 4 pcs
8x30mm washers 4 pcs**

**Fasten using the original
tow hook hardware.**

Safety Precautions

1. Always use jack stands when working under the vehicle. Do not rely solely on a jack.
2. Wear safety gloves and eye protection during installation.
3. Ensure the vehicle is on a flat and stable surface before lifting.
4. Do not overtighten bolts, as this may damage the skid plate or vehicle frame.

Notes & Maintenance

1. Regularly inspect the skid plate for signs of wear or damage, especially after off-road use.
2. Clean the skid plate periodically to remove dirt and debris that may cause corrosion.
3. If any bolts become loose over time, retighten them to the specified torque values.

Torque Specifications for Bolts

Bolt Size	Torque Range (Nm)
M8 Bolts	35-45 Nm
M10 Bolts	70-90 Nm
M12 Bolts	110-130 Nm
M14 Bolts	150-170 Nm
Adjust within the range based on tool accuracy	

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